

### Vision

We are totally dedicated to building a reputation as the most professional and highly valued circuit board supplier to our customer base as an industry partner.

### **Mission Statement**

We will continue to invest in our people, the most up-to-date processes and enhance our production capabilities to add real value for our customers.

We will never compromise environmental protection and we strive to provide a genuine one-stop service for our customers with a focus on continual cost reduction and improvement.

### Commitment

Our commitment is to offer a premium quality service at a genuinely competitive price without ever compromising quality and assembly performance.

Quality will always be our primary focus, and our service levels will clearly indicate just how we value your business.



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**Reliance** is a long established Hong Kong company which provides a comprehensive PCB manufacturing service to a global customer base.

Established in 2002, we have continued to grow and fine tune our manufacturing capabilities, providing single and double-sided circuit board production. In addition to basic technology PCBs, we also offer multi-layer technologies and quick turn around prototype production. We offer a wide range of special materials, flexible & semi-flexible designs and also assembly services to complement our portfolio.

- Reliance strives to provide a fast, competent response to customer requirements with a clear understanding that on-time delivery is critical to your production process.
- Furthermore, our commitment extends further than production excellence; we also focus on environmental protection and recognise workers' rights in an environment that encourages excellence.
- Reliance offers fully RoHS compliant products and utilise
   in-house waste water treatment.

We understand and recognise that taking care of the workers and the environment means taking care of our business.

# Reliable Partnership



S 1999 Aug Establish		Establishment of PCB sales office in Hong Kong
	2003 Oct	Invest modern production plant for a widely development
	2004 Jun	Started Multi-Layer production line
ወ	2006 Apr	Obtained ISO9001 Certificate
S	2007 Aug	Obtained ISO14001 Certificate
+	2007 Dec	Expand Plant size to 20,000 sqm, capacity was increased from 250,000 sq.ft/month to 450,000 sq.ft/month
0	2008 Sep	Accomplish TS16949 quality system
D	2009 May	New factory under development
	2012 Jul	Hui Zhou Factory start production
Ø	2014 Feb	Obtained ISO9001 & 14001 Certification for Hui Zhou Factory



Years of Experience in the Worldwide Market



**Reliance Global Partner** 

# Π

# Excellent Manufacturer

ס	Plant Size : 20,000 sq m
— Q	Number of Staff : 600
Þ	Managers / Supervisors : 60
+	Monthly Capability : 450,000 sq ft/ month
∞	Number of Engineer : 60
	Certificates : ISO9001, ISO14001, TS16949, U
C a	

Capacity



Р Г	o Standard Rigid PCB from 1 to 24 Layers
0	o Flexible PCB
с С	o Rigid-Flex PCB
0	
+	Special PCB :
	o HDI PCB - Blind / Buried vias, Laser drill vias
$\prec$	
σ	o Hard gold / Halogen Free PCB
е Ф	<ul> <li>o Hard gold / Halogen Free PCB</li> <li>o Aluminium / Ceramic Substrate PCB</li> </ul>

S	o Mass Production
Φ	
	o Quick Turn Service
<	
	o Sample / Prototype Production
σ	
(U	o PCBA service

**Production Lead Time** 

	Sample	Quick Turn	Standard
s/s, d/s	4-5 w/days	3 w/days	8-10 w/days
4 Layers	   7 w/days 	6 w/days	10-12 w/days
6 Layers	   8-10 w/days	7 w/days	10-15 w/days
8 Layers	8-12 w/days	7 w/days	10-15 w/days

# Licensed Raw Material

Material	Supply Name		
	Fr-4, CEM-3: KingBoard, ShengYi, Nanya, Grace		
Base Material	Aluminium : Bergquist		
	Special: ISOLA, ROGERetc		
Copper	Shigangxing		
Tin	Yunnan Tin		
Soldermask	Taiyo		
Legend	Таіуо		
Photoimageable etching resist ink	Peters		
Brown Film	FOLEX		
Photo Film	Yacoo		

# Capabilities

Items	Specification
Maximum Layer Count	24 Layers
Finished Board Thickness	0.016" ~ 0.128" (0.4mm ~3.2mm)
Maximum Dimension	20" x 24" (508mm x 610mm)
Minimum Line Width / Spacing	4 mil / 4 mil (0.1mm / 0.1mm)
Minimum Mechanical Hole Diameter	10 mil (0.25mm)
Minimum Laser Hole Diameter	4 mil (0.1mm)
Minimum Solder PAD Diameter	10 mil (0.25mm)
Hole Position Precision	2 mil (0.05mm)
Minimum Hole to Hole Spacing	12 mil (0.3mm)
Minimum Hole to Edge Spacing	8 mil (0.2mm)
Surface Treatment	HAL, Lead Free HAL, Flash Gold, ENIG,
	OSP, Imm. Silver, Imm. Tin
Minimum Hole Wall Thickness	>18um
Maximum Aspect Ratio	8.0 : 1
Minimum Annular Ring	4.5 mil (0.115mm)
Maximum Copper Thickness	Inner Layer: 3.0 oz, Outer Layer: 4.0 oz
Minimum Height of Characters	32 mil (0.8mm)
Minimum Size of Punched Hole	0.1" (0.25mm)
Controlled Impedance	+/- 10%
Outline Precision (CNC)	4 mil (0.1mm)
Outline Precision (Punch)	2 mil (0.05mm)
HDI Construction	BVH/ Build up/ 1+N+1/ 2+N+2



Plating Line



Automatic Laminating Line



Drilling Machine



Clean Room

# deal Production Line



PTH Line



Dry Film



**Etching Line** 



Exposure Machine



UV LED Exposure



Automatic Solder Mask Machine



Silkscreen Printing



Scrubbing Line

Scrubbing Line



CNC V-cut Machine



Developing Line



Pre-treatment Line



**Routing Machine** 



Oven

### Radiating PCB Design



# Advanced Technology

### Heatsink Paste / Thermal Via

- Help solving PCB medium level thermal management
- Applicable for single to multilayers
- Allow flexibility in design
- Cost Saving

## Radiating PCB Design

### Metal-core PCB (1 to 4 Layers)

- Good alternative to normal FR-4,
- Especially good for:
  - \*High Temperature Conduction
  - \*High Dimensional Stability
  - \*High Mechanical Loads

Item	Test Condition	Unit	Requirement
Peel Strength After thermal Stress	A288 +/- 5°C 10+/- 1/2s	N/mm (1bf/in)	1/2 oz >/= 1.1 (6.0) 1 oz >/= 1.41 (8.0) 2 oz >-= 1.9 (11.0)
Thermal Stress	A288 +/- 5°C 10+/- 1/2s		No Delaminating
Flammability	A&E-24/125+DES		94V-0
Volume Resistivity	C-96/35/90	M Ω.cm	>/=10
Surface Resist	C-96/35/90	MΩ	>/=10
Dielectric Constant	C-40/23/50		>/=5.4
Loss Tangent	C-40/23/50		=0.035</td
Dielectric Breakdown	D-50+/- 2°C 48 + 2/0h D-23+/- 5°C 0.5 - 4h	KV	>/=3
Themal Resistance	А	°C/W	=2.0</td
Aluminium's Thickness	Size	Copper	Protection Film

Aluminium's Thickness	Size	Copper	Protection Film
0.8, 1.0, 1.2 1.5, 2.0, 3.0	610 x 406 ~480 Make Poculiar Size	1/2 oz 1 oz 2 oz 3 oz	60°C 165°C 180°C

### Data-Matrix Code (PCB ID)

Among almost all kinds of the production technology, a unique product identification and tracking are essential topics for quality control. It has been raised itself in the assembly of printed circuit boards. However, most of them are manually made just before the PCBA.

It is useful to produce marks or codes on printed circuit boards during manufacture to aid in inventory control and tracking, and the ID will be definitely useful for the later production in PCBA process.

#### Pros:

- Keep record for all PCB
- Aid in inventory control and tracking before PCBA
- Help finding out the root cause of the problem

# New Technique





### Semi-Flexible PCB

Semi-flexible printed circuit boards differ from fully flexible in the materials used, as well as in the restricted bending radius and the limited number of bending cycles. Instead of polyimide, thin standard FR4 is used as a more economical alternative in certain applications.

By simple depth milling control, a normal printed circuit board can be turned into more flexible status. In this way 'semi-flexible' PCB provides a lower cost option. This could reduce the number of connectors and increase reliability, as well as decrease the dimension of the application and assembly time. It is a better solution for those flex installation is required and there is no operation during dynamic bending.

#### Pros

- More economical alternative to Rigid-flex PCB

#### <u>Cons</u>

- Restricted bending radius
- Limited number of bending cycles
- Reduce the number of connectors
- Increase reliability
- Decrease the dimension of the application
- Decrease assembly time

Depth - Milling Control



#### Copper on outside of bending area



# C ertificated Plant

ISO 9001: 2008 ROHS Report UL-Rigid: E-322179 ISO 14001: 2004 Reach Report UL-Flex: E-365037

# Quality Control



AOI



**Cross-section Inspection** 



2-Dimension Measurement



Impedance Tester



X-Ray Thickness Tester



**XRF-ROHS** Tester



Hole Cu. Thickness Tester



V-Scoring Measurement



Flying Probe Machine



Automatic E-tester

E-tester Machine

E-tester Machine



China's Environmental Policy ensures that all PCB producers with potentially high levels of pollution need to control their processes and minimise environmental impact.

Reliance's commitment to this programme way exceeds the recommended procedures and we are justly proud to be accredited with ISO14001 certification to illustrate our commitment to environmental best practice.

Reliance Technology Development Ltd. successfully fulfills and exceeds all of the environment requirements stipulated by the Guangdong Government by operating under the permissible emission quota and meeting the total business emission standards.

Reliance strives for genuine partnerships in order to create mutual advantage in a competitive marker and we value your business.

# Environmental Policy



# Contact US

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